# GREAT LAKES COCA COLA BOTTLING CENTER

- ALSIP, ILLINOIS, USA

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#### THE CHALLENGE

The bottling and distribution construction, renovation for Coca-Cola Bottling, which elements together. owns and operates several bottling facilities across the Precast panels were selected necessitated a redesign and which campus.

Great Lakes Reyes Holdings, collaborated managers. with Novak Construction **OKW Architects** to and create a comprehensive redesign of the Alsip campus and distribution center. It would feature a mix of new

of the most popular name in existing facilities, and a wholly soft drinks has always been a new metallic color scheme, logistical feat. For Great Lakes which would tie the design

Midwest, increased demand for the expansion project, provided muchexpansion of their Alsip needed durability and texture. However, a color solution was needed to craft the tri-Coca-Cola tone scheme desired by Bottling's parent company, OKW Architects and project





### THE ELEGANCE OF DISTRIBUTION

Bottling and distribution centers are constantly growing and expanding to meet demand. The elegance of distribution is in its elasticity-maintaining flexibility and expanding campuses where needed to ensure the supply chain is never broken. Providing campus-wide harmony is one way to display that elegance visually to the surrounding community.

## THE SOLUTION

Nawkaw was approached to provide a comprehensive color treatment to precast paneling and ancillary elements of the project, such as dock doors. Nawkaw's in-house experts perfectly matched the three specified grey hues using an internal color matching technology more precise than the human eye can perceive.

Next, these three tones were produced in NawTone-KO, which provides robust coverage of the substrate's porosity without entrapping moisture and forms chemical bonds between the coating and concrete.







The finalized look stretches across three elevations and marries together each of the campus' structures, both old and new.







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